

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-675-015
Job Sheet 170214



Part No: D119-675-015

Job Qty: 1 ea

Part Name: Dart Crosstube Compatibility Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/11/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.11.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/11/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		1/11/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs		1/11/18	0.00	0.00	QC4		
125	DC	1 pcs		1/11/18	0.00	0.00	DC		
130	Packaging	1 pcs		1/11/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		1/11/18	0.00	0.00	QC21		

Part Op **125** - Photocopy bluefile & type labels per PPPD119-675-015 CHG001
 Descriptions: **130** - Package as per PPPD119-675-015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-15A <i>S031454</i>	4 <i>S024837</i>	265	0	0
	AN4-16A <i>S031455</i>	4 <i>S014150</i>	481	0	0
	AN4-22A <i>S031454</i>	4 <i>S026294</i>	43	0	0
	D2732-032 <i>S031452</i> <i>1638454</i>	8	75	0	0
	D5283-041 <i>S031449</i>	2	5	0	0
	D5283-043 <i>S031448</i>	2	4	0	0
	D5283-11 <i>S031446</i>	2	6	0	0
	D5283-7 <i>S031442</i>	2	6	0	0
	MS21042L4 <i>S031437</i>	12 <i>S016357</i>	3,442	0	0
	NAS1149D0463J <i>S031424</i>	24 <i>S014733</i>	5,482	0	0

Part Specifications

Specifications could not be found.

Plex 1/11/18 11:41 AM dart.lacelle.linda



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Dart Crosstube Compatibility Installation

PART NO: D119-675-015

Revision:

Operation: QC

Change No: CHG001

Mfg Date: 01/11/18

Job No: 170214

Part Number: D119-675-015

Description: DART CROSSTUBE COMPATIBILITY INSTALLATION

[illegible]

5.2 Maintenance Step and Compatibility Kits Parts List

ITEM	Qty -013	Qty -015	Part Number	Description
	X		D119-675-013	MAINTENANCE STEP
		X	D119-675-015	DART CROSSTUBE COMPATIBILITY KIT
100	2		D4084-1	MAINTENANCE STEP
101	4		AN5-7A	BOLT
102	4		AN5-11A	BOLT
103	8		NAS1149D0563J	WASHER (OR AN960JD516)
104		8	D2732-032	RUBBER CUSHION
105		2	D5283-7	CLAMP
106		2	D5283-11	CLAMP
107		2	D5283-041	CLAMP
108		2	D5283-043	CLAMP
109		4	AN4-15A	BOLT
110		4	AN4-16A	BOLT
111		4	AN4-22A	BOLT
112		24	NAS1149D0463J	WASHER (OR AN960JD416)
113		12	MS21042L4	NUT (OR MS21042-4)



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: MS21042L4 Revision: Nut														
100	Receive Ea	S031437	170214	10 Ea	0		Start Up Stores/Pkg-1		Stock	1/11/2018	Issue Container			
Operation Totals:		1		10	0									
Part Totals:		1		10	0									
Part Number: NAS1149D0463J Revision: Washer														
100	Receive Ea	S031434	170214	24 Ea	0		Start Up Stores/Pkg-1		Stock	1/11/2018	Issue Container			
Operation Totals:		1		24	0									
Part Totals:		1		24	0									
Totals:		2		34	0									

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